

# Specialty Power Windows

5557-2CVR / 5557-4CVR

The kit that you have purchased is designed for the removal of the vent window from a 1955-57 Chevrolet two door sedan (post) or a two door wagon (not a Nomad).

**Prior to having your glass cut**, use the template provided and make a dummy glass out of a stiff piece of cardboard. Make sure that this cut out fits your glass opening after the run channel has been installed. Adjust the size and shape of template as needed. There may be a slight difference from door to door.

Remove your inner trim panel and garnish molding from your door.

Remove the complete vent window assembly.

Cut and remove the web that connects the inner and outer door panel. Cut out and remove the lower glass stop.

Drill holes and cut slots per drawing.

Install the front channel provided. The tab on the top of the channel will slip into a slot on the front door frame. Do not install bolt at this time.

Install your universal flexible run channel into the channels and glass opening. See attached drawing for part numbers. You may glue it in with silicone or urethane. You may want to do your outer dust belt at this time. However, you can lower your glass and do this later. You will need some universal felt from your local glass shop. The original will not be long enough.

Match the glass opening to the glass template and have your glass cut.

Install the provided lower glass channel to the bottom of the glass. Center channel on the glass. Fold the glass sealing tape over the edge of the glass with the cloth side facing outwards. Hold in place with a few pieces of masking tape. Hammer the channel onto the glass. Trim off excess tape. One end of the glass will be taller than the other end. The tall end will go to the rear.

Install the power window regulator into the door. Using two 1/4" x 1/2" flange bolts provided, bolt the regulator to the two center slots.

Install glass into door. With the glass in the channels, bolt the front channel in place.

Assemble the lift bar assembly per the drawing. Attach the assembly to the regulator. Attach the glass to the lift bar assembly.

Test the unit using the motor test lead provided. Use a fully charged automotive 12 volt battery or a 12 volt DC power supply. Do not use a battery charger. Place one lead to positive and one lead to negative. Reverse the leads to change directions.

You may need to adjust the front channel and the regulator. The regulator can be adjusted up and down and front to rear.

Install the flexible wire conduits per instructions.

Install the wiring harness and make connections per the diagram. Use a 20 amp fused circuit.

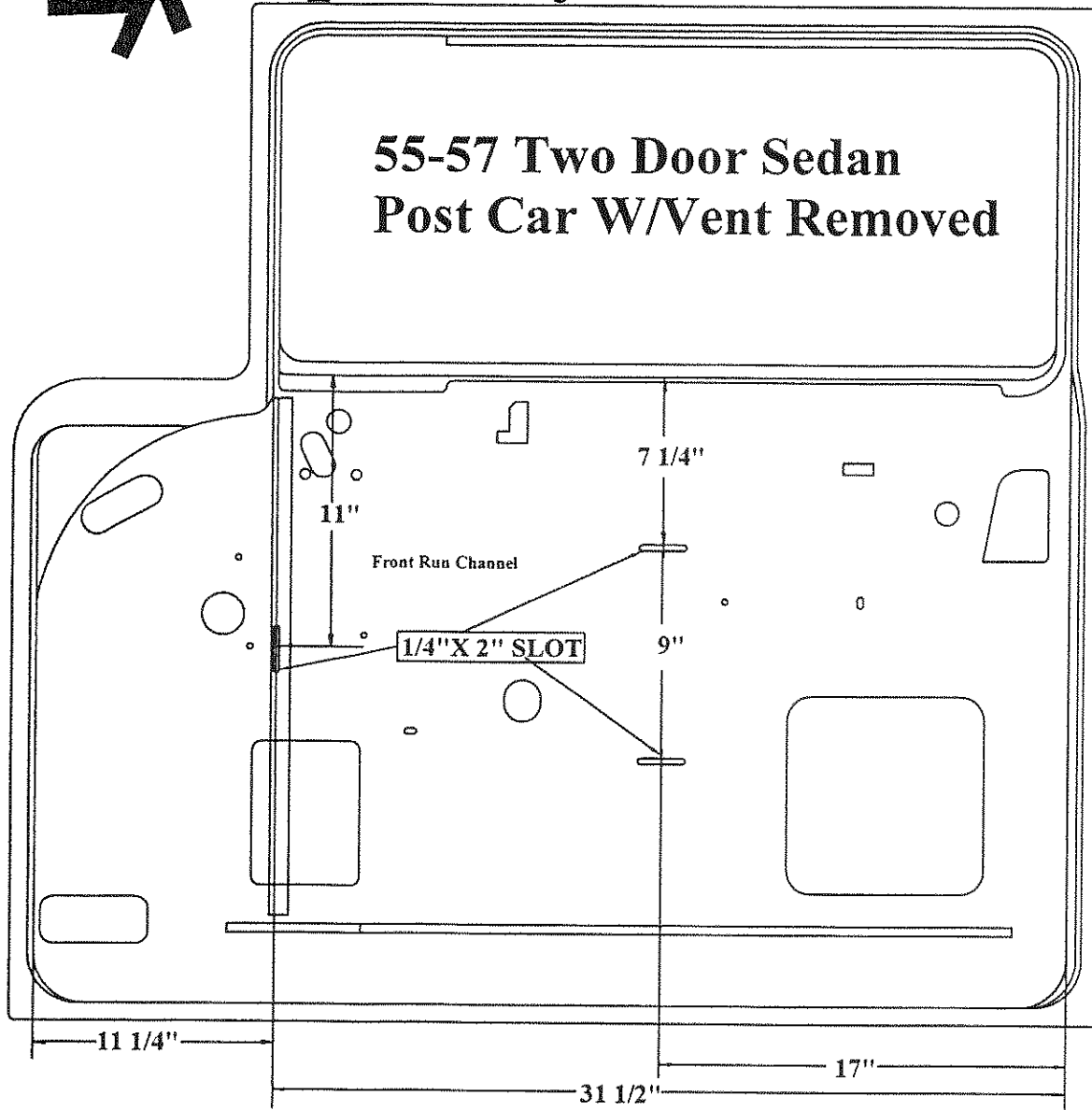
If you are installing quarter panel regulators, refer to the quarter glass section of the standard 1955-1957 installation instructions.

Specialty Power Windows  
140 Industrial Park Drive (shipping)  
P.O. Box 1486 (U.S. Mail)  
Forsyth, GA 31029

478-994-9248 (Tech Hours: 1:30 - 4:30 EST)



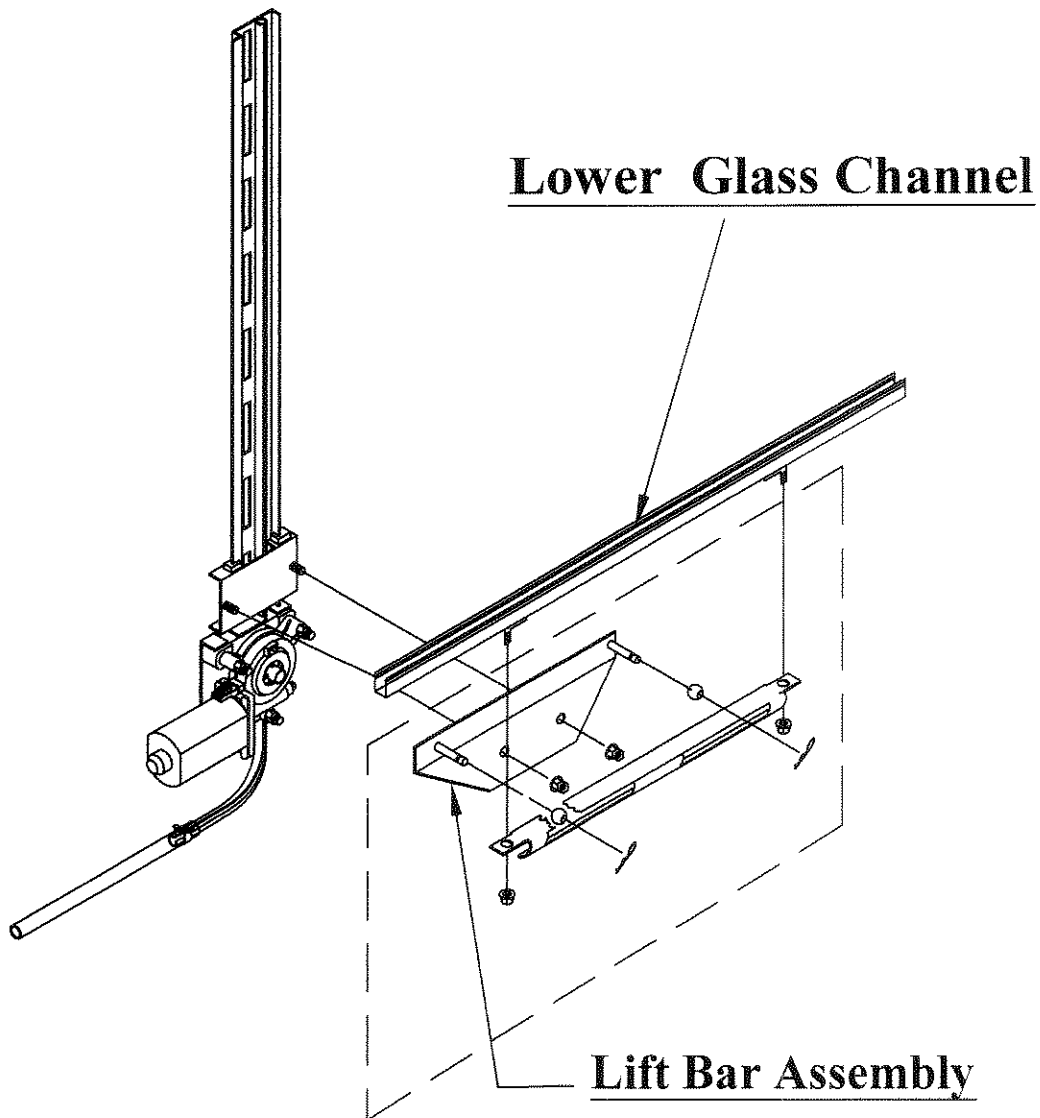
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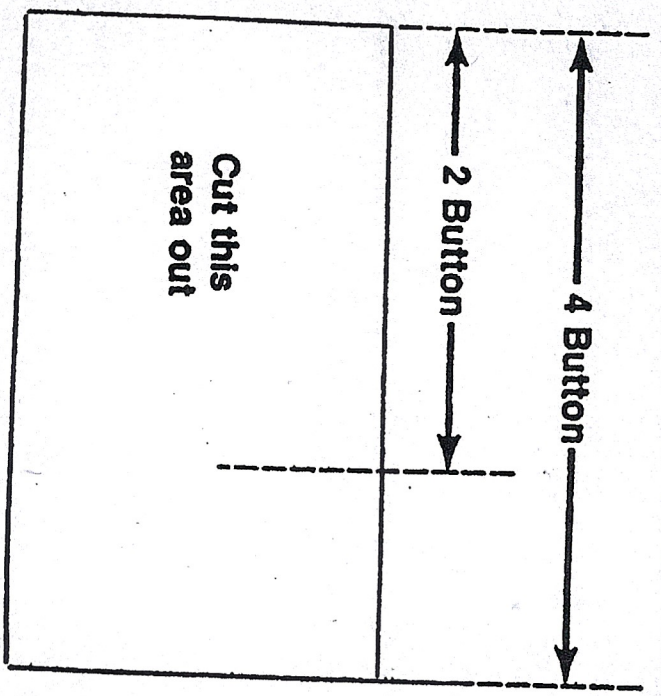
Universal Flexible Run Channel  
C. R. Laurence PN# 8A296 or  
Sommer & Maca PN#103-2136

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# 5557-2CVR



**55-56-57 Chevy  
Switch Relay Template**



Cut along this line